

Packaging item:	∅ 108 x 145 mm TTN
Content net:	1,2 liter
Date:	1-10-2011
Internal code:	N/A

Container Features			
Nominal Volume	1.10 litres		
Gross Lidded Capacity	1.24 litres		
Body material	0.19 mm		
Ring Material	0.25 mm		
Lid Material	0.25 mm		
Bottom End Material	0.18 mm		
Container Weight	117 gr		
Lid Weight	25 gr		
Container Dimensions			
Item	Feature	Specification	Tolerance
A	Body Internal Diameter	107.8	
AC	Bottom Over Seam Diameter	110.5	± 0.50
DPI	Ring Inner Push Fit Diameter	91.65	± 0.15
DPO	Ring Outer Push Fit Diameter	99.24	± 0.10
H	Overall Height	145.00	± 1.00
HI	Profile Position from Top of Seam	0.10	+0.00-0.05
HY	Height between Seams	138.50	± 0.50
IA	Internal Diameter of Ring	85.75	± 0.20
IH	Internal Height	141.00	+0.00-0.05
OHR	Ring Height	8.10	+0.20-0.00
Remarks	Tinline Manufacture to EN10202 Tolerance Weight (g) = ± 4% Seam: Welded Side Seam Protection Outside- IP3190/807 Side Seam Protection Inside- Veducor opak (powder) Inside Coating: IP3125		
Lid dimensions			
EBL	Curl Height of Lid	1.50	± 0.30
EDL	Lid Diameter over Curl	102.55	+ 0.30 - 0.00
LFI	Inner Lid Fit Diameter	91.27	± 0.10
LFO	Outer Lid Fit Diameter	99.49	± 0.10
OHL	Lid Overall Height	8.10	+ 0.20 - 0.00
Container Performance			
Maximum Axial Load	7355N		
Maximum Panelling Pressure	0.47 bar		

