

<b>Packaging item:</b>	Ø153 x RL RPLC OO
<b>Date:</b>	1-10-2011
<b>Internal code:</b>	N/A

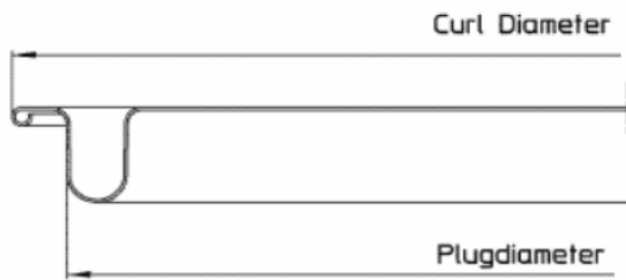
Body construction						
Material	Tinplate *)					
Tin Coating	E2.0/2.0					
Thickness (mm)	0,23					
Code	6399					
Side seam	Welded					
Side stripe inside	-					
Coating inside	Plain					
Coating outside	Plain/lacquered/decorated					
Ring construction						
Material	Tinplate *)					
Tin Coating	E2.8/2.8					
Thickness (mm)	0,24					
Code	974 MY					
Compound	TDV 591					
Coating inside	Plain					
Coating outside	Plain					
Bottom construction						
Material	Tinplate *)					
Tin Coating	E2.8/2.8					
Thickness (mm)	0,24					
Code	716 LV					
Compound type	TDV 591					
Coating inside	Plain					
Coating outside	Plain					
Customer end						
Material	Tinplate *)					
Tin Coating	E2.8/2.8					
Thickness (mm)	0,25					
Code	138					
Compound type	n.a.					
Coating inside	Plain					
Coating outside	Plain					
Mass	50,4					
Capacities, weights and dimensions						
Height	Mass (g) ± 5% (g)	Nom. volume (ml)	Brimfull volume acc. ISO 90/2 (ml)	Label height (mm)	Height over double seam (mm)	Location of bail (LB) (mm)
157	223,00	2500	2780	150,9 ± 0,8	157 ± 0,5	71 ± 5

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Ear construction		
Material	Tinplate *)	
Tin Coating	E2.8/2.8	
Thickness (mm)	0,28	
Feature	2 welded ears	
Bail handle construction		
Material	Zinc coated wire	
Thickness (mm)	2,7 mm	
Feature	Trapezoidal	
Packaging		
Can height	Per europallet	Per box
157	231	16
Other		
Minimum blow-off value	0,4 bar	

\*) Tinplate according to EN10202.

For components with PET on both sides, tinplate is replaced by ECCS

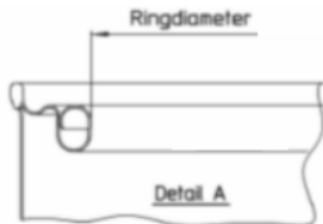


DIMENSIONS

curl diameter	143,6 ± 0,5
curl height	-
inside plug Ø	-
outside plug Ø	138,28 ± 0,05
lid height	-

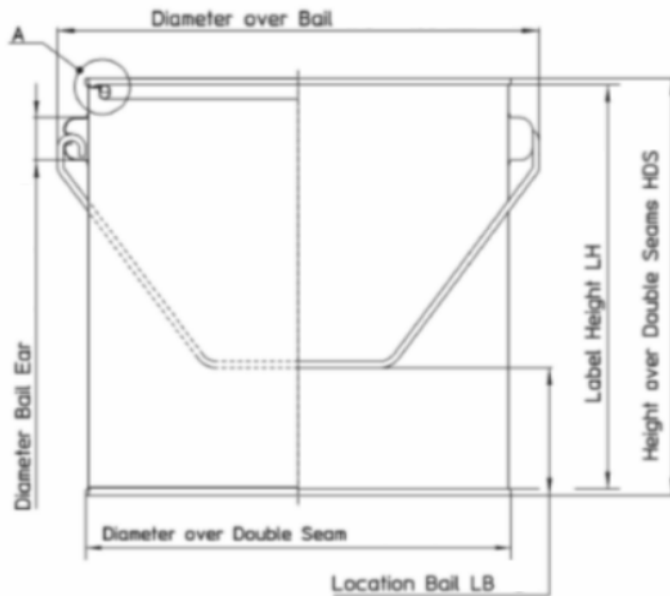
CUSTOMER END

Code: 138



DIMENSIONS

inside ring Ø	137,92 ± 0,05
outside ring Ø	-
inside curl Ø	-
curl depth	-
Ø over DS	156,10 ± 0,25
Diameter of bail ear	18,34 ± 0,20
Diameter over bails	178- 188
Location bail	see page 1



CAN DRAWING

Code: 6399

Position of bail

