

Packaging item:	175x108x292 mm - 38 mm Screwcap
Content net:	5 litre
Date:	1-3-2010
Internal code:	N/A

Container Features			
Feature	Specification		
Nominal Volume	5.00 litres		
Gross Lidded Capacity	5.45 litres		
Container Weight	410 gr		
Body material	0.23 mm		
Top End Material	0.30 mm		
Bottom End Material	0.30 mm		
Container Dimensions			
Item	Feature	Specification	Tolerance
HE	Overall Height	308.00	± 1.00
H	Container Heigt Over Seams	292.00	± 1.00
AA	Body Internal Dimersion (major axis)	175.00	
AB	Body Internal Dimension (minor axis)	108.00	
AC	Over Seam Dimenson(major axis)	178.00	max
AD	Over Seam Dimenson(minor axis)	111.00	max
AL	Aperture Location	33.25	± 0.50
CH	Handle Postion	60.25	max
Remarks	Container size to BS 5740 Welded Side Seam		
Screw Neck Dimension			
Item	Feature	Specification	Tolerance
DIH	Aperture Opening Inside Diameter	30.20	+0.00 - 0.05
DTM	Thread Minor Diameter	37.14	+0.00 - 0.25
DTO	Thread Outside Diameter	38.86	+0.00 - 0.25
HOH	Skirt Depth	2.70	±0.50
OH	Overall Height	20.96	±0.25
TP	Thread Pitch	4.23	ref
Only the following closure references are UN certified:			
1) Tinplate Screw Cap fitted with Wad + 38 mm Tinplate Innerseal			
2) Tinplate Screw Cap fitted with Polyplug Seal			
Remarks	Screw Neck to BS 6499		
Container Marking and Performance			
Feature	Specification		
UN Packaging Marking	3A1/Y1.2/150**/F		
Drop Test	1.2 metres		
Stack Test	3.0 metres at Relative Density of 1.2		
Hydraulic Pressure Test	150kPa		
Top End Material	0.30 mm		
Bottom End Material	0.30 mm		
Remarks	** Year of manufacture		

