

Packaging item:	Ø108 x RL RPLC OO
Date:	1-10-2011
Internal code:	N/A

Body construction						
Material	Tinplate *)					
Tin Coating	E2.0/2.0					
Thickness (mm)	0,18					
Code	6436					
Side seam	Welded					
Side stripe inside	-					
Coating inside	Plain					
Coating outside	Plain/lacquered/decorated					
Ring construction						
Material	ECCS					
Tin Coating	n.a.					
Thickness (mm)	0,21					
Code	978 UQ					
Compound	TDV 591					
Coating inside	PET clear					
Coating outside	PET clear					
Bottom construction						
Material	ECCS					
Tin Coating	n.a.					
Thickness (mm)	0,21					
Code	716 US					
Compound type	TDV 591					
Coating inside	PET clear					
Coating outside	PET clear					
Customer end						
Material	ECCS					
Tin Coating	-					
Thickness (mm)	0,21					
Code	130					
Compound type	n.a.					
Coating inside	PET clear					
Coating outside	PET clear					
Mass	23,8					
Capacities, weights and dimensions						
Height	Mass (g) ± 5% (g)	Nom. volume (ml)	Brimfull volume acc. ISO 90/2 (ml)	Label height (mm)	Height over double seam (mm)	Total height (mm)
75	72,70	500	617	68,9 ± 0,65	75 ± 0,35	
132	100,00	1000	1139	125,9 ± 0,65	132 ± 0,35	

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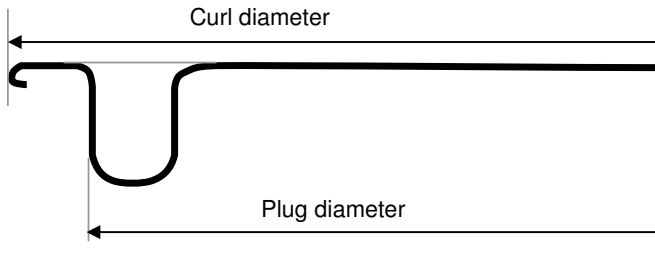
Packaging		
Can height	Per europallet	Per box
75	1.120	N.A
132	640	128
Other		
Minimum blow-off value	0,4 bar	

*) Tinplate according to EN10202.

For components with PET on both sides, tinplate is replaced by ECCS

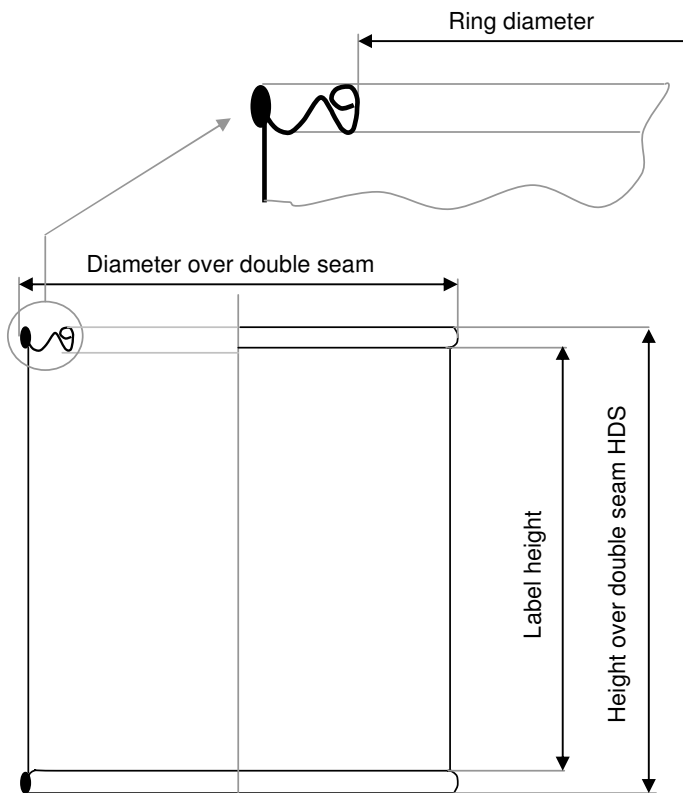
DIMENSIONS

curl diameter	100,6 +0,3 / -0
curl height	-
inside plug Ø	-
outside plug Ø	93,10 ± 0,03
lid height	-



CUSTOMER END

Code: 130



DIMENSIONS

inside ring Ø	92,9 ± 0,05
outside ring Ø	-
inside curl Ø	-
curl depth	-
Ø over DS	109,95 ± 0,25

CAN DRAWING

Code: 6436