

Packaging item:	Ø165 x TT OO met hengsel
Date:	1-10-2011
Internal code:	N/A

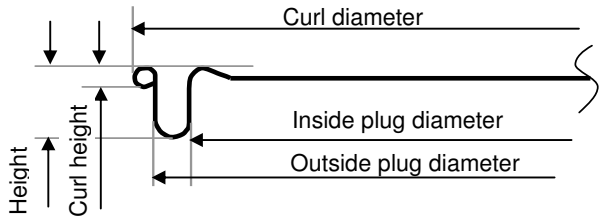
Body construction						
Material	Tinplate *)					
Tin Coating	E2.0/2.0					
Thickness (mm)	0,24					
Code	6399					
Side seam	Welded					
Side stripe inside	-					
Coating inside	Plain					
Coating outside	Plain/lacquered/decorated					
Ring construction						
Material	Tinplate *)					
Tin Coating	E2.8/2.8					
Thickness (mm)	0,21					
Code	848 MY					
Compound	TDV 591					
Coating inside	PET					
Coating outside	PET					
Bottom construction						
Material	Tinplate *)					
Tin Coating	E2.8/2.8					
Thickness (mm)	0,24					
Code	716 US					
Compound type	TDV 591					
Coating inside	PET					
Coating outside	PET					
Customer end						
Material	Tinplate *)					
Tin Coating	E2.8/2.8					
Thickness (mm)	0,21					
Code	64					
Compound type	n.a.					
Coating inside	PET					
Coating outside	PET					
Mass	48,7					
Capacities, weights and dimensions						
Height	Mass (g) ± 5% (g)	Nom. volume (ml)	Brimfull volume acc. ISO 90/2 (ml)	Label height (mm)	Height over double seam (mm)	Location of bail (LB) (mm)
157	239,10	2500	3219	150,9 ± 0,8	157 ± 0,5	69 ± 5
195	274,70	3750	4019	188,9 ± 0,8	195 ± 0,5	107 ± 5
205	284,10	4000	4233	198,9 ± 0,8	205 ± 0,5	117 ± 5

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Ear construction		
Material	Tinplate *)	
Tin Coating	E2.8/2.8	
Thickness (mm)	0,28	
Feature	2 welded ears	
Bail handle construction		
Material	Zinc coated wire	
Thickness (mm)	2,7 mm	
Feature	Trapezoidal	
Packaging		
Can height	Per europallet	Per box
157	198	16
195	150	12
205	198	N.A.
Other		
Minimum blow-off value	0,4 bar	

*) Tinplate according to EN10202.

For components with PET on both sides, tinplate is replaced by ECCS

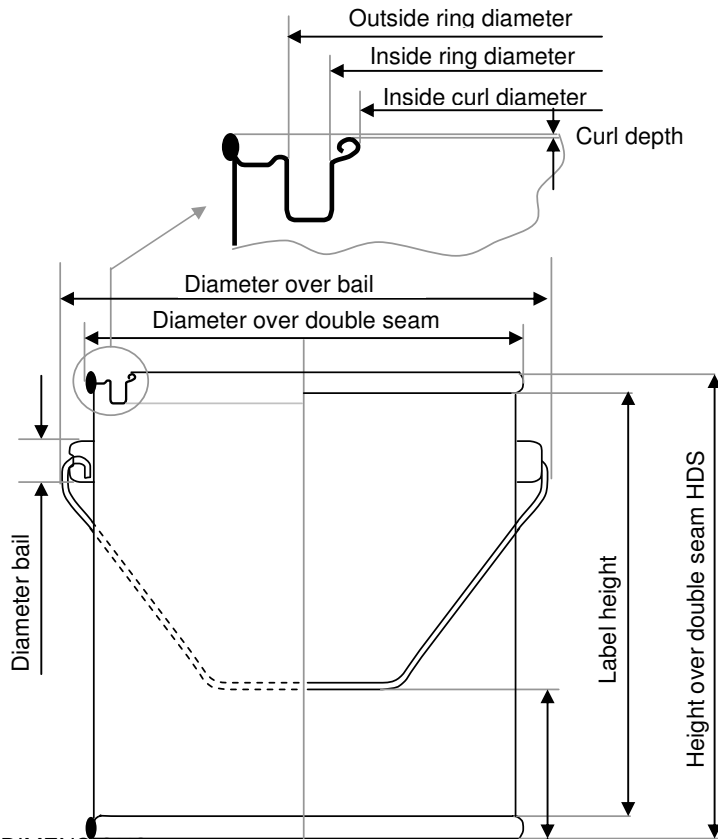


DIMENSIONS

curl diameter	158,7 ± 0,5
curl height	2,2 - 2,8
inside plug Ø	145,01 ± 0,05
outside plug Ø	154,15 ± 0,05
lid height	9,7 ± 0,1

CUSTOMER END

Code: 64



DIMENSIONS

inside ring Ø	145,01 ± 0,05	Ø over DS	167,55 ± 0,25
outside ring Ø	153,80 ± 0,05	Ø over bail	189-199
inside curl Ø	139,75 ± 0,30	Ø of bail ear	18,34 ± 0,20
curl depth	0 - 0,6		

CAN DRAWING

Code: 6399