

| | |
|------------------------|------------------------|
| Packaging item: | Ø73 x 76 mm RPLC RL OO |
| Date: | 1-10-2011 |
| Internal code: | N/A |

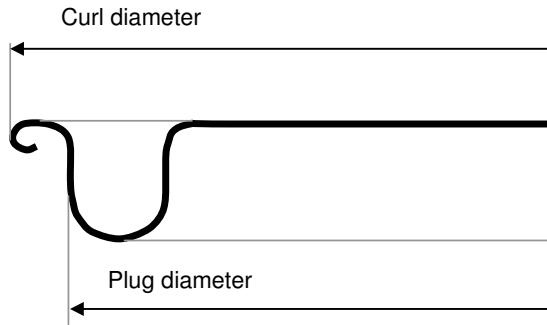
| Body construction | | | | | | |
|------------------------------------|---------------------------|------------------------|--|-------------------------|------------------------------------|-------------------------|
| Material | Tinplate *) | | | | | |
| Tin Coating | E2.0/2.0 | | | | | |
| Thickness (mm) | 0,17 | | | | | |
| Code | 6436 | | | | | |
| Side seam | Welded | | | | | |
| Side stripe inside | - | | | | | |
| Coating inside | Plain | | | | | |
| Coating outside | Plain/lacquered/decorated | | | | | |
| Ring construction | | | | | | |
| Material | ECCS | | | | | |
| Tin Coating | - | | | | | |
| Thickness (mm) | 0,21 | | | | | |
| Code | 979 TY | | | | | |
| Compound | Synthetic rubber | | | | | |
| Coating inside | PET | | | | | |
| Coating outside | PET | | | | | |
| Bottom construction | | | | | | |
| Material | ECCS | | | | | |
| Tin Coating | n.a. | | | | | |
| Thickness (mm) | 0,21 | | | | | |
| Code | 716 UT | | | | | |
| Compound type | Synthetic rubber | | | | | |
| Coating inside | PET | | | | | |
| Coating outside | PET | | | | | |
| Customer end | | | | | | |
| Material | ECCS | | | | | |
| Tin Coating | - | | | | | |
| Thickness (mm) | 0,21 | | | | | |
| Code | 130 | | | | | |
| Compound type | n.a. | | | | | |
| Coating inside | PET | | | | | |
| Coating outside | PET | | | | | |
| Mass | 9,5 | | | | | |
| Capacities, weights and dimensions | | | | | | |
| Height | Mass (g) ± 5% (g) | Nom. volume (ml) | Brimfull volume acc. ISO 90/2 (ml) | Label height (mm) | Height over double seam (mm) | Total height (mm) |
| 76 | 42,10 | 250 | 285,5 | 69,9 ± 0,65 | 76 ± 0,35 | 76 ± 0,35 |

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| Packaging | | |
|------------------------|----------------|---------|
| Can height | Per europallet | Per box |
| 73 | 2.520 | 325 |
| Other | | |
| Minimum blow-off value | 0,4 bar | |

*) Tinplate according to EN10202.

For components with PET on both sides, tinplate is replaced by ECCS

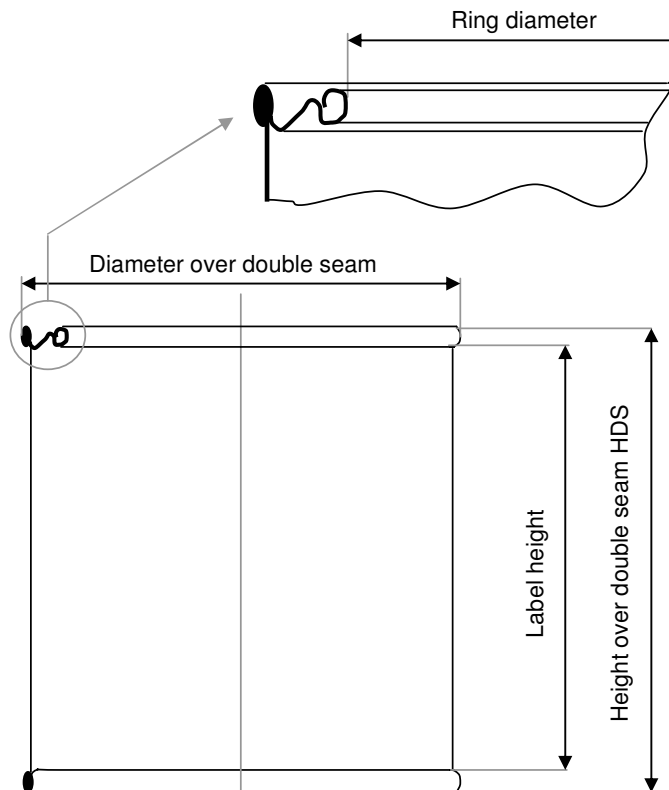


DIMENSIONS

| | |
|---------------|----------------|
| curl diameter | 69,67 +0,30/-0 |
| curl height | - |
| plug diameter | 62,28 +/- 0,03 |
| lid height | - |

CUSTOMER END

Code: 130



DIMENSIONS

| | |
|---------------|----------------|
| ring diameter | 62,02 +/- 0,04 |
| Ø over DS | 75,3 +/- 0,25 |