

Packaging item:	Ø86 x 102 mm TTN gelast
Content net:	500 ml
Date:	1-7-2011
Internal code:	N/A

Specification body			
A	Can height range	102	± 0,5
B	Overall diameter	89,6	± 0,5
C	Height between seams	A-6	± 0,5
D	Diameter filling opening	min. 67,0	
E	Height min.	A-4,3	
	Height max.	A-4,0	
Material		Tinplate EN/10202	
Thickness		0,19 mm.	
Tincoating		2.0 / 2.0	
Temper		T.57 BF	
Seamed on end		Ring	Seaming end
Material		Tinplate EN/10202	Tinplate EN/10202
Thickness		0,22 mm.	0,20 mm.
Tincoating		2.0 / 2.0	2.0 / 2.0
Temper		T.52 LSF	T.52 LSF
Compound (OP649GLV)		Weight: 120 mg ± 10%	Weight: 120 mg ± 10%
Ring			
F	Outer fit diameter	79,00	+ 0.1 / -0
G	Innter fit diameter	72,47	+ 0.1 / -0
H	Height ring	8,7	+ 0.2 / -0
I	Height flange-curl	0	+ 0 / - 0.5
Weight (gr)		74 ± 5%	
Packaging		150 stuks per pak	
Lid (loose supplied)			
J	Punch plug diameter	82.3	+ 0.3 / -0
K	Curl height	1.5	± 0.3
L	Total height	8.00	+ 0.2 / -0
M	Outer fit diameter	79.35	+ 0.1 / -0
N	Innter fit diameter	72.17	+ 0.1 / -0
Material		Tinplate EN/10202	
Thickness		0,25 mm.	
Tincoating		2.8 / 2.8	
Temper		TS.260 LSF	
Miscellaneous			
Weight (gr)		16 ± 5%	
Packaging		60 stuks per rol	

Packaging item:

Ø86 x 102 mm TTN gelast

Content net:

500 ml

Date:

1-3-2010

Internal code:

N/A

Tolerantie aand. voor ongetol. lengtematen

Boven	0,5	6	30	120	315	1000
Tot / met	6	30	120	315	1000	2000
Alg. hoektolerantie:	± 0,05	± 0,10	± 0,15	± 0,20	± 0,30	± 0,50

