

<b>Packaging item:</b>	Ø 99 x RL RPLC OO
<b>Date:</b>	1-10-2011
<b>Internal code:</b>	N/A

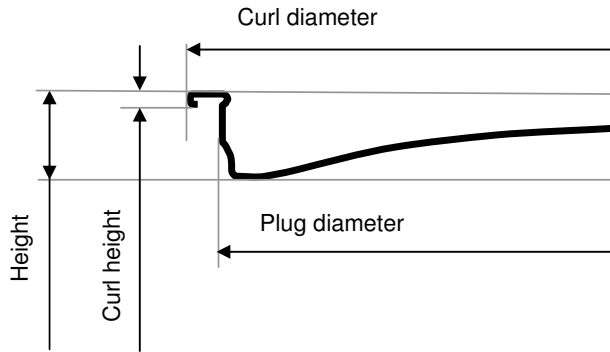
Body construction						
Material	Tinplate *)					
Tin Coating	E2.0/2.0					
Thickness (mm)	0,18					
Code	6436					
Side seam	Welded					
Side stripe inside	-					
Coating inside	Plain					
Coating outside	Plain/lacquered/decorated					
Ring construction						
Material	ECCS					
Tin Coating	-					
Thickness (mm)	0,21					
Code	939 UQ					
Compound	TDV 591					
Coating inside	PET					
Coating outside	PET					
Bottom construction						
Material	ECCS					
Tin Coating	n.a.					
Thickness (mm)	0,21					
Code	716 SU					
Compound type	TDV 591					
Coating inside	PET					
Coating outside	PET					
Customer end						
Material	ECCS					
Tin Coating	-					
Thickness (mm)	0,21					
Code	130					
Compound type	n.a.					
Coating inside	PET					
Coating outside	PET					
Mass	18,8					
Capacities, weights and dimensions						
Height	Mass (g) ± 5% (g)	Nom. volume (ml)	Brimfull volume acc. ISO 90/2 (ml)	Label height (mm)	Height over double seam (mm)	Total height (mm)
90	76,50	500	642	83,9 ± 0,65	90 ± 0,35	90 ± 0,35
105	83,10	500	757	98,9 ± 0,65	105 ± 0,35	105 ± 0,35
119	89,20	750	865	112,9 ± 0,65	119 ± 0,35	119 ± 0,35

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Packaging		
Can height	Per europallet	Per box
90	1.045	160
105	990	N.A
119	891	128
Other		
Axial load resistance	appr. 8000 N	

\*) Tinplate according to EN10202.

For components with PET on both sides, tinplate is replaced by ECCS

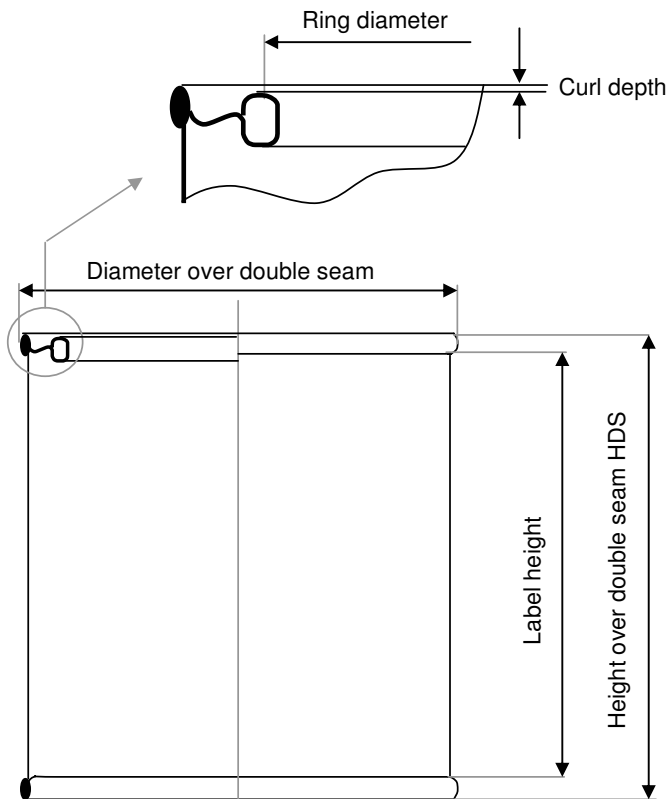


**DIMENSIONS**

curl diameter	88,45 +0,30 / -0
curl height	1,5 +/- 0,2
plug diameter	81,00 +/- 0,03
lid height	10,3 +0,4 / -0

**CUSTOMER END**

Code: 137



**DIMENSIONS**

inside ring Ø	80,82 +/- 0,05
outside ring Ø	n.a.
inside curl Ø	n.a.
curl depth	0,3 +0,1 / -0
Ø over DS	101,2 +/- 0,25

**CAN DRAWING**

Code: 6436