

Packaging item:	Ø65ss x 157 mm	15,0 bar
Content net:	400 ml	
Date:	1-7-2011	
Internal code:	N/A	

Construction			
Material	Tin plate, Euro standard EN 10202		
Tin Coating	Body	E 2.0 / 2.0 Fine Stone	
	Bottom	E 2.8 / 2.8 Fine Stone	
	Top	D 4.0 / 2.8 Fine Stone	
Side seam	Wima welded, with or without nitrogen		
Lacquered, internal	Body	no inside lacquer	
	Side Stripe	no inside lacquer	
	Bottom	no inside lacquer	
	Top	no inside lacquer	
Lacquered, external	Body	outside plain	
	Bottom	clear varnish	
	Top	clear varnish	
Print	If, multicolored offset plus clear varnish		
Pressure specification	Deformation	minimum 15,0 bar	
	Burst pressure	minimum 18,0 bar	
Delivery and Identity	Cans in packaging referred to order at returnable		
	pallets with foil wrapped against dirtiness		
	All cans sizes are 100% tested on micro leakage		
Dimensions and capacities			
Can Height	157,0	tolerance	ref.
Nominal height	157,0	± 0.5 mm	E
Overall height	172,5	± 0.7 mm	F
Nom. fill volume (liq. prop.)	400		
Nom. fill vol. (compr. gas)	300		
Brimfull capacity (ml)	520	see FEA 214	
Weight (gr)	85,4	± 5%	
Body diameter	65,8	± 0.2 mm	D
1-inch opening internal	25,4	± 0.1 mm	A
1-inch opening external	31,20	± 0.15 mm	B
Contact height	4,00	± 0.15 mm	
Overseam diameter of cone	63,20	± 0.3 mm	C
Seam length of cone	3,30	± 0.15 mm	
Snaplock depth	n.a.	± 0.05 mm	G

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Miscellaneous	
Weight (gr)	85,4
Palletisation	2.160 stuks op pallet 1420*1140
Remarks	
Minimum production	
Minimum deliverie	1 pallet

