

Packaging item:	Ø180/165 Conical UN plain
	Lid with clamping ring
Date:	1-9-2011
Internal code:	N/A

Body construction	
Material	Tinplate *)
Tin Coating	E2.8/2.8
Thickness (mm)	0,28
Code	6393
Side seam	Welded
Side stripe inside	-
Coating inside	Plain
Coating outside	Plain/lacquered/decorated
Bottom construction	
Material	Tinplate *)
Tin Coating	E2.8/2.8
Thickness (mm)	0,3
Code	878 UW
Compound type	Synthetic rubber
Coating inside	Plain
Coating outside	Plain
Ear construction	
Material	Tinplate *)
Tin Coating	E2.8/2.8
Thickness (mm)	0,28
Feature	2 Welded ears
Bail handle construction	
Material	Zinc coated wire
Thickness (mm)	2,8 mm
Feature	Trapezoidal shape
Customer End	
Material	Tinplate *)
Tin Coating	E2.8/2.8
Thickness (mm)	0,32
Code	99
Feature	Lever lid
Coating inside	Plain
Coating outside	Plain
Weight (gr) ± 5%	143

Packaging item:

Ø180/165 Conical UN plain

Lid with clamping ring

Date:

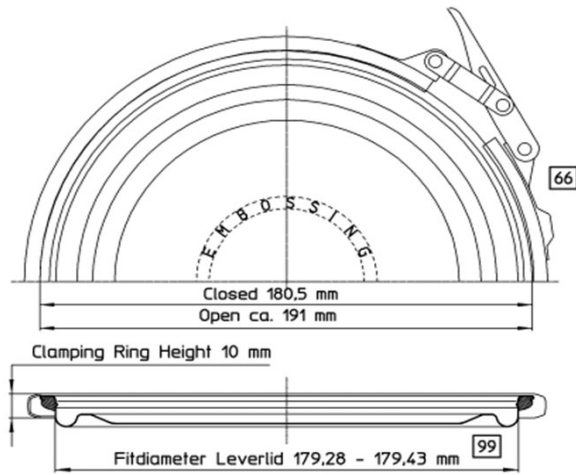
1-9-2011

Internal code:

N/A

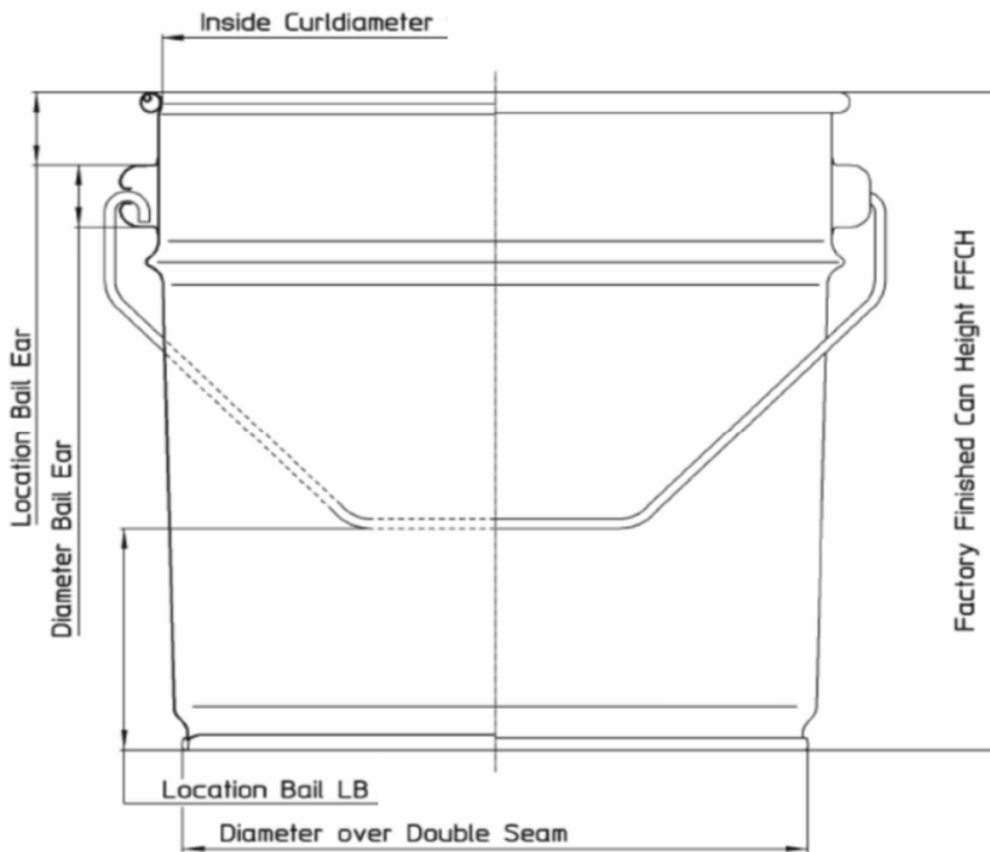
Closure					
Material		Zinc coated steel			
Tin Coating		-			
Thickness (mm)		1			
Type		Clamping ring			
Feature		Locking pin: DOS0053392			
Mass (g) ± 5%		71			
Capacities, weights and dimension					
Nominal height	Weight ± 5% (g)	Nom. volume (ml)	Brimfull volume (ml)	Location bail handle (mm)	Factory finished can height (mm)
194,0	353,4	4000,0	4380,0	67 ± 5	194 + 1,0/-0,5
235,0	399,5	5000,0	5375,0	108 ± 5	235 + 1,0/-0,5
Remarks					
Approval				UN1A2/Y1.2/100/./TDV441	
TNO approval, provided that the can is assembled with IMP closing equipment					

*) Tinplate according to EN10202. For components with PET on both sides, tinplate is replaced by ECCS.



Lever lid with clamping ring

Code: 99



DIMENSIONS

Inside curl diameter	179,1 ± 0,05	Location Bail Ear	21-22
Diameter over double seam	168.00 ± 0,25	Diameter Bail Ear	18,34 ± 0,20

CAN DRAWING

Code: 6393

Location of bail ear

Optional:
Detection Dimple

