

<b>Packaging item:</b>	Ø57/52 x 234 mm	15,0 bar
<b>Content net:</b>	450 ml	
<b>Date:</b>	1-7-2011	
<b>Internal code:</b>	N/A	

Construction			
Material	Tin plate, Euro standard EN 10202		
Tin Coating	Body	E 2.0 / 2.0 Fine Stone	
	Bottom	E 2.8 / 2.8 Fine Stone	
	Top	D 4.0 / 2.8 Fine Stone	
Side seam	Wima welded, with or without nitrogen		
Lacquered, internal	Body	no inside lacquer	
	Side Stripe	no inside lacquer	
	Bottom	no inside lacquer	
	Top	no inside lacquer	
Lacquered, external	Body	outside plain	
	Bottom	clear varnish	
	Top	clear varnish	
Print	If, multicolored offset plus clear varnish		
Pressure specification	Deformation	minimum 15,0 bar	
	Burst pressure	minimum 18,0 bar	
Delivery and Identity	Cans in packaging referred to order at returnable		
	pallets with foil wrapped against dirtiness		
	All cans sizes are 100% tested on micro leakage		
Dimensions and capacities			
Can Height	234,0 *	tolerance	ref.
Nominal height	234,0	± 0.5 mm	E
Overall height	243,5	± 0.7 mm	F
Nom. fill volume (liq. prop.)	450		
Nom. fill vol. (compr. gas)	350		
Brimfull capacity (ml)	590	see FEA 214	
Weight (gr)	79,2	± 5%	
Body diameter	57,6	± 0.2 mm	D
1-inch opening internal	25,4	± 0.1 mm	A
1-inch opening external	31,20	± 0.15 mm	B
Contact height	4,00	± 0.15 mm	
Overseam diameter of cone	55,40	± 0.3 mm	C
Seam length of cone	3,30	± 0.15 mm	
Snaplock depth	n.a.	± 0.05 mm	G

\*) No standard height according to FEA 214

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Miscellaneous	
Weight (gr)	79,2
Palletisation	1.520 stuks op pallet 1200*1000
Remarks	
Minimum production	
Minimum deliverie	1 pallet

