

|                        |                |          |
|------------------------|----------------|----------|
| <b>Packaging item:</b> | Ø65ss x 122 mm | 15,0 bar |
| <b>Content net:</b>    | 300 ml         |          |
| <b>Date:</b>           | 1-7-2010       |          |
| <b>Internal code:</b>  | N/A            |          |

| Construction                  |   |                        |      |
|-------------------------------|---|------------------------|------|
| Material                      | Tin plate, Euro standard EN 10202                 |                        |      |
| Tin Coating                   | Body  | E 2.0 / 2.0 Fine Stone |      |
|                               | Bottom  | E 2.8 / 2.8 Fine Stone |      |
|                               | Top   | D 4.0 / 2.8 Fine Stone |      |
| Side seam                     | Wima welded, with or without nitrogen             |                        |      |
| Lacquered, internal           | Body  | no inside lacquer      |      |
|                               | Side Stripe                                       | no inside lacquer      |      |
|                               | Bottom  | no inside lacquer      |      |
|                               | Top   | no inside lacquer      |      |
| Lacquered, external           | Body  | outside plain          |      |
|                               | Bottom  | clear varnish          |      |
|                               | Top   | clear varnish          |      |
| Print                         | If, multicolored offset plus clear varnish        |                        |      |
| Pressure specification        | Deformation                                       | minimum 15,0 bar       |      |
|                               | Burst pressure                                    | minimum 18,0 bar       |      |
| Delivery and Identity         | Cans in packaging referred to order at returnable |                        |      |
|                               | pallets with foil wrapped against dirtiness       |                        |      |
|                               | All cans sizes are 100% tested on micro leakage   |                        |      |
| Dimensions and capacities     |   |                        |      |
| Can Height                    | 122,0   | tolerance              | ref. |
| Nominal height                | 122,0   | ± 0.5 mm               | E    |
| Overall height                | 137,5   | ± 0.7 mm               | F    |
| Nom. fill volume (liq. prop.) | 300   |                        |      |
| Nom. fill vol. (compr. gas)   | 250   |                        |      |
| Brimfull capacity (ml)        | 405   | see FEA 214            |      |
| Weight (gr)                   | 74,9  | ± 5%                   |      |
| Body diameter                 | 65,8  | ± 0.2 mm               | D    |
| 1-inch opening internal       | 25,4  | ± 0.1 mm               | A    |
| 1-inch opening external       | 31,20   | ± 0.15 mm              | B    |
| Contact height                | 4,00  | ± 0.15 mm              |      |
| Overseam diameter of cone     | 63,20   | ± 0.3 mm               | C    |
| Seam length of cone           | 3,30  | ± 0.15 mm              |      |
| Snaplock depth                | n.a.  | ± 0.05 mm              | G    |

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|                    |                           |
|--------------------|---------------------------|
| Miscellaneous      |                           |
| Weight (gr)        | 74,9                      |
| Palletisation      | stuks op pallet 1420*1140 |
| Remarks            |                           |
| Minimum production |                           |
| Minimum deliverie  | 1 pallet                  |

